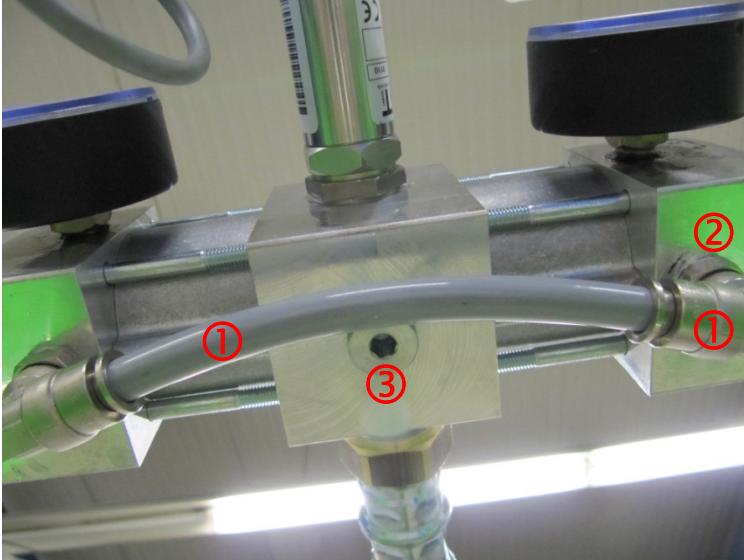


## Retrofit SU-PWT-DPS10-100 (Regeneration gas return line at DPS10-100)

Picture: Standard regeneration line at DPS 10-100:



Working steps:

1. Remove tube and right elbow fittings marked in above picture with ①.

2. Screw in the new supplied orifice on the right side ②



- Check that the size of the bore has same size like the orifice has on the left side!
- Screw the orifice deep in, as already done on the left side

3. Remove the plug ③ in the middle. If a dewpoint sensor is built in here, screw it out (incl. Red. ½"-5/8UNF) and place it between the pressure gauges as shown on above picture.

4. Assemble the regeneration line, with the parts listed below, in the same way like shown on this picture. Check of course necessary length of the tubes before you cut it.



Materials :

1x Orifice G½ I-6KT oB ( Attention : Bore hole of the orifice must be same size like the one that is already built in at the left side, and maybe needs to be calculated by FST acc. operating conditions.

1x T- screw fitting Ø12 - ½"a

0,3 m tube 12\*1 black